

CERAKOTE™ . A division of NIC Industries, Inc. 7050 Sixth Street, White City, OR 97503
Phone: 541-826-1922 / Fax: 541-826-6372 / www.nicindustries.com

PRODUCT DESCRIPTION

Cerakote™ **H-Series** Ceramic Firearm Coatings are designed to provide a high-quality, long-lasting finish for firearms and firearm accessories. Cerakote™ **H-Series** coatings are durable, corrosion-resistant and provide unparalleled levels of hardness and adhesion. These coatings are also resistant to most solvents and chemicals. The foundation for Cerakote™ H-Series coatings is a unique ceramic technology that imparts both flexibility and excellent wear resistance to the final coating.

In addition to performance, the Cerakote™ **H-Series** line of products is designed for ease of application. Each color is VOC-exempt and available in a two-component, oven-cure system.

Cure Schedule Options:

250°F for 2 hours

300°F for 45 minutes

Cerakote™ **H-Series** Ceramic Firearm Coatings are currently available in several metallic or non-metallic finishes and different gloss levels. Visit www.nicindustries.com to view a complete color chart.

Cerakote™ H-Series Firearm Coatings are recommended for barrels, actions, frames, receivers, and firearm accessories.

H-224 Sig Pink

Gloss Level (18:1)	Matte; 4.2 Gloss Units at 60°
Theoretical Solids by Weight	32% +/- 2%
Theoretical Coverage per gallon at 1.0 mil	512 ft ²
Viscosity (Brookfield Viscometer)	138.33 cP
Recommended Film Thickness	1.0 mil
5% Salt Spray (ASTM B117)	4588 hrs
Pencil Hardness (ASTM D3363)	9H
Scratch Hardness (ASTM D3363)	9H
Adhesion Cross-Cut Tape (ASTM D3359)	5B
Mandrel Bend (ASTM D522)	No coating loss with 180° rotation
Impact (ASTM D2794)	160/160 inch-lbs

SHELF LIFE: 12 MONTHS FROM DATE OF SHIPMENT.

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